

## SECOND COMPETITION ON HUMAN MISTAKE PROOFING (POKA – YOKE)

### 23 Feb 2018, Bengaluru

The 2<sup>nd</sup> competition on Human Mistake proofing (Poka-yoke) Competition was held on **23 Feb 2018**, Bengaluru with 68 teams competing in 3 different categories - **Control, Shutdown and Alarm type**. There were 140 participants including 10 delegates who took part in this prestigious event of the CII TPM Club and benefitted from the best practices and case studies of different Manufacturing companies in India.

Forgetfulness amongst humans leads to mistakes, often termed as “Operator Carelessness / Negligence” or “Operator Inattentiveness”. Poka Yoke methodology helped to eliminate product defects by preventing, correcting, or drawing attention to human errors as and when they occur.

This competition was held to create an overall awareness on Human mistake proofing in the shop floor activities; facilitate the participants to obtain various ideas & knowledge on good methodologies and useful information from the presentations; enhance the thought process besides recognizing and rewarding the best Poka yoke presentations.

The Jury comprised of **Mr Prakash R Patil**, AVP of SHE & General Affairs, **Toyota Industries Engine India Pvt. Ltd, Bengaluru**, **Mr B Thej Kumar**, General Manager – Product Development and Quality, **Bengaluru**, **Mr H K Prasanna Kumar**, General Manger – TQM, Lean Management & Management Standards, **MIS Wendt India Ltd., a part of Murugappa group**, **S Narasimhan**, Senior Consultant, TPM Club India, **CII Institute of Quality, Bengaluru** The scores were given by the Jury and the participants. The winners of this Competition will again compete in the Champions Trophy Competition during December 2018 at Chennai.

#### Winners:

Category	Control Category	Shutdown Category	Alarm Category
1 <sup>st</sup> Winner	TE- Connectivity, Bengaluru	Delphi TVS Diesel System Ltd, Kancheepuram	Brakes India Ltd., Padi
2 <sup>nd</sup> Winner	Raychem RPG Ltd., Vasai	Toyota Kirloskar Motor Ltd. Bengaluru	SKF India Ltd., Bengaluru
3 <sup>rd</sup> Winner	Wheels India Limited- WCWL-1, Padi, Chennai	NA	NA



*The winners of 2<sup>nd</sup> Poka Yoke Competition with the Jury members & CII staff*